HOW TO INSTALL
BACK OF CAB TIRE CARRIER

These instructions for installation are intended to be a general guide to help the installer. There are a large number of possible mounting configurations, and the installer is responsible for the installation design and for providing adequate clearance around the tire carrier (i.e. tire clearance, trailer clearance, etc.). Any modifications are at the discretion, responsibility and risk of the installer.

This product may not fit all truck models or types of cabs. Check truck manufacturer for specifications. Modifications to the carrier may be required. Any modifications are at the discretion, responsibility and risk of the installer.

IMPORTANT: The tire carrier may be mounted on top of a safety service deck, but the tire carrier mounting brackets must be fastened to the truck frame.

1. Position the tire carrier on the frame rails behind the truck cab. Make sure there is adequate clearance for the tire and handling equipment. Try to keep the tire carrier centered over the frame rails.

   NOTE: *Mounting brackets and hardware are not supplied. Mounting brackets may be fabricated from suitable size angel or plate steel. (1/4" minimum thickness is recommended) or use Fleet Engineers' Universal Mounting Adapter (2 required, part number 033-00374).*

2. Locate the mounting brackets on the frame and tire carrier. Spot any existing holes in the frame on the mounting bracket. Remove the mounting bracket and drill clearance holes in it for suitable hardware (minimum of two 1/2" Grade 8 bolts per bracket is recommended) If no existing holes in the frame are usable, some will have to be drilled.

   NOTE: *Be sure to follow truck manufacturers recommended procedures for drilling any required holes in frame.*

3. Fasten the mounting brackets to the truck frame. Now mark the mounting brackets position on the tire carrier.

4. Fasten the mounting brackets to the tire carrier by welding or drilling holes and bolting. (Minimum of two 1/2" Grade 8 Bolts per bracket is recommended)

5. Torque all bolts to recommended specifications.







