

INSTALLATION INSTRUCTIONS

24" x 38" Hoop Assembly Instructions For SL-10 Load Bars INS-S5011

BY IFLEET ENGINEERS

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TOOLS NEEDED

- Mallet
- Hammer
- -#11 drill bit
- -7/16" wrench or socket

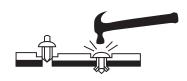
ASSEMBLING THE HOOP

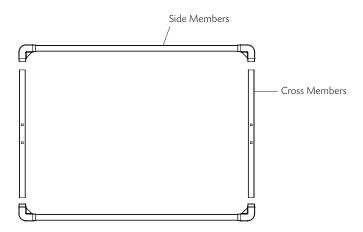
NOTE: Your hoop may have shipped full assembled. If full assembled, skip to ATTACHING THE HOOP TO SL-10 LOAD BAR.

COMPONENTS

080-HP10-UAR

- 2 Side Members
- 2 Cross Memebers
- 4 Rivets (standard kit only 080-HP10-UAR)
- 1. Insert all cross members into slots of side members making certain to align holes.
- 2. Insert second side member (aligning holes) onto the cross members. Use a mallet if necessary.
- 3. Insert rivets into pre-drilled holes and strike pin sharply with a hammer to expand the rivet.





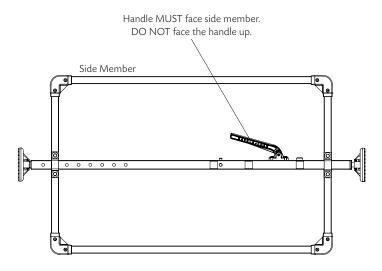
ATTACHING THE HOOP TO SL-10 LOAD BAR

COMPONENTS

- 1 Save-A-Load® SL-10 Series Load Bar
- 1 Save-A-Load® Assembled Hoop 24" x 38"
- 1 Hardware Kit Standard: (2 brackets, 4 bolts, 4 flat washers, 4 lock nuts) Non-Sparking: (2 brackets, 4 bolts, 8 flat washers, 4 lock nuts)
- 1. Lay the hoop on a flat surface.
- 2. Insert bolts (use flat washers if using non-sparking hardware) through the holes in bottom side of the hoop.
- 3. Lay the Save-A-Load® bar on top of the hoop between the bolts on its side with the handle facing toward a side member making certain not to obstruct adjustment holes in the bracket locations.

IMPORTANT:

Installing the load bar with the handle facing up or down could result in damage to the handle when in use.



- 4. Align the brackets over the bolts and place over the bar, pressing down firmly. Do this for both bracket locations.
- 5. Install flat washer and lock nut on each bolt and tighten.

IMPORTANT:

Do not over tighten lock nuts.

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