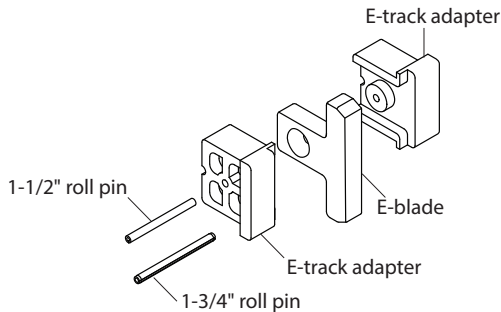




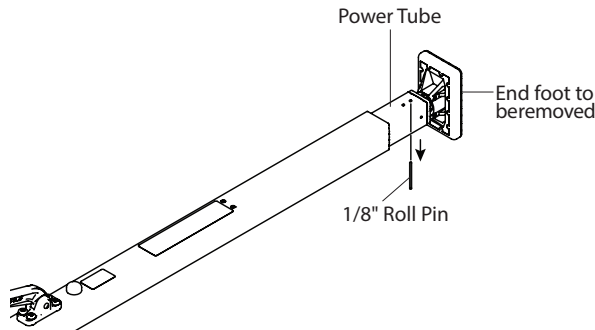
TOOLS NEEDED

- 1/8" roll pin punch (available for purchase)
- Hammer – preferably brass to decrease likelihood of damage to bar
- Drill with 1/8" bit

E-TRACK BLADE ASSEMBLY COMPONENTS



- Starting with the power tube end of the Save-A-Load bar, extend the tube outward to expose the two roll pins near the end foot.

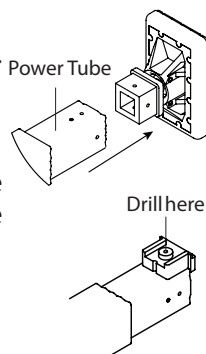


- Remove the 1/8" roll pin nearest to the end foot using a 1/8" pin punch.

CAUTION:
DO NOT REMOVE BOTH ROLL PINS

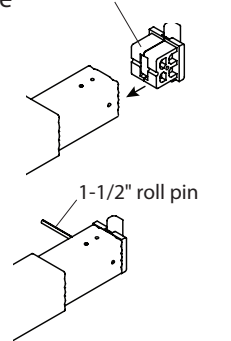
- Slide the current end foot off the power end tube and rotate the bar 90-degrees.

- Using one of the E-Track adapters as a drill guide, drill a 1/8" hole (90°) from the existing holes while holding the guide firmly in place centered on the end of the tube. Repeat on both side of the tube.

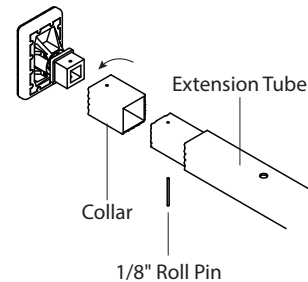


- Sandwich the two E-track adapters and E-blade together as shown and slide the assembly into the power tube.

- Insert the 1-1/2" roll pin through the new hole and hammer until flush on both side of the tube.

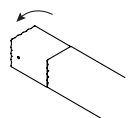


- On the extension tube end of the Save-A-Load bar, remove the 1/8" roll pin nearest to the end foot using a 1/8" pin punch.



CONTINUE FOR SL-30 SERIES OR
SKIP AND REPEAT STEPS 4-6 FOR SL-20 SERIES

- Slide the current end foot and collar off of the extension tube. Rotate the collar 90-degrees and slide back onto the extension tube.



- Making sure the collar is flush with the inner tube, use the two holes on the collar as a guide and drill an 1/8" holes on both sides of the inner tube.

- Repeat steps 5 and 6 as performed for the power end size only use the 1-3/4" roll pin in step 6.