

FLEET ENGINEERS

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Installation Sheet #INS-07040

Spray Master® Decorative Stainless Steel Insert Installation Instructions

1. Clean top fender channel of dirt and grime.
2. Place the Decorative Stainless Steel Insert in the fender channel with the protective plastic PVC side facing up. Mark both holes of the insert on to the plastic fender.
3. Remove the Decorative Stainless Steel Insert from the channel and drill a 3/8" hole on each mark that was made.



4. Place a continuous 1/8" bead of adhesive in a zig-zag pattern down the center of the fender channel.
5. Place the Decorative Stainless Steel Insert into the channel with the protective plastic PVC side up.
6. Install a carriage bolt into each hole of the insert, place a washer and nut onto the back side of each bolt and tighten. Do not over tighten the bolt as this will damage the fender and Decorative Stainless Steel Inserts.
7. Repeat the procedure for each of the remaining Decorative Stainless Steel Inserts.
8. Remove protective plastic PVC from Decorative Stainless Steel Inserts.



NOTE: These instructions for installation are intended to be a general guide to help the installer. The installer is responsible for the ultimate installation design. Any modifications to the product are at the discretion, responsibility and risk of the installer.